

5/0- SHT-1 of 1

NO.	DATE	BY	CHKD	APPR	DESCRIPTION
1		JG	LUC	PJ	ISSUED FOR AFC

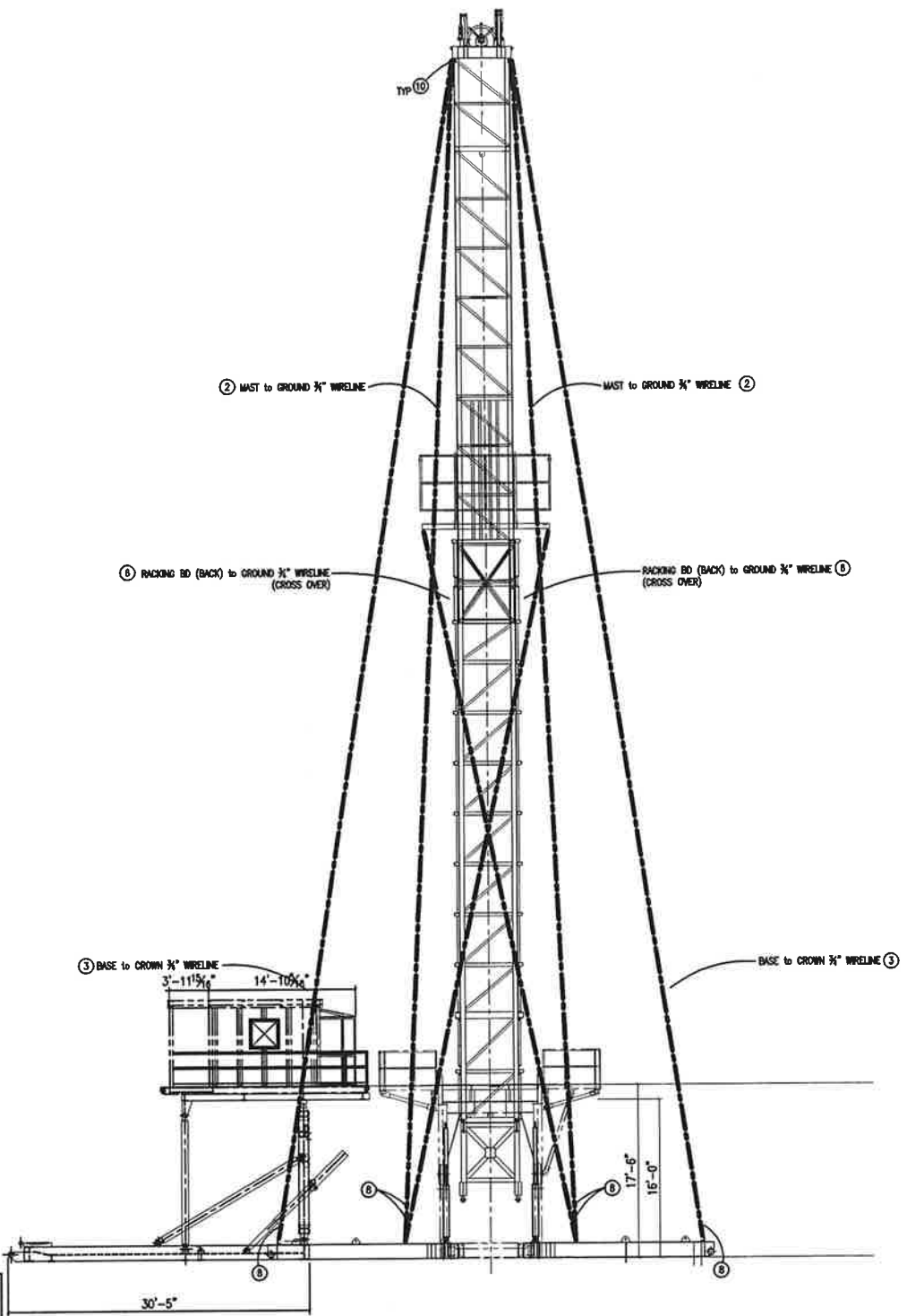
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WELDING NOTE
 UNLESS OTHERWISE NOTED, ALL ACCESSIBLE CONTACT SURFACES ARE TO BE JOINED WITH CONTINUOUS 45° FILLET WELDS. WELD SIZE TO BE 1/16" SMALLER THAN LIGHTER MEMBER OF JOINT UP TO 5/16" THICKNESS AND 1/8" SMALLER THAN LIGHTER MEMBER OF JOINT UP TO 3/4" THICKNESS

Drilling Structures Int'l Inc.
 2431 KELLY LANE
 HOUSTON, TEXAS 77066
 License No. 47-0009 OFFSHORE
 Legend API Manufacturer

WISCO MORAN DRILLING
 1000HP TRAILER RIG
 LOCATION LAYOUT

ENGINEER PJ
 CHECKED ED
 SCALE 1/8"
 DATE 8/27/13
 DRAWING NO. PP-130806-A-01



DRAWWORK'S SIDE

WELDING NOTE
 ALL WELDS TO BE MADE IN ACCORDANCE WITH THE WELDING CODES AND SPECIFICATIONS OF THE AMERICAN WELDED INSTITUTE (AWI) AND THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME).
 ALL WELDS TO BE MADE BY A WELDER QUALIFIED TO WELD TO THE ABOVE CODES AND SPECIFICATIONS.
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Drilling Structures Int'l Inc.
 17150 S. 171st Ave.
 Tukwila, WA 98148
 (206) 835-1111
 www.drillingstructures.com

GUYWIRE LAYOUT
 SUBSTRUCTURE HVS 17-425

ST1250-A2-02

NO.	DESCRIPTION	QTY	LENGTH	MATERIAL
1	3/4" WIRE	4	17'-6"	
2	3/4" WIRE	4	36'-5"	

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NO.	DESCRIPTION	LENGTH	MATERIAL
1	3/4" WIRE	17'-6"	
2	3/4" WIRE	36'-5"	